

Date: Thursday, 4/19/2007 10:04:49 AM
 User: Eric Charbonneau

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: ARM
Job Number	: 31953			
Estimate Number	: 12579			
P.O. Number	: N/A		Part Number	: D35602
This Issue	4/19/2007	S.O. No. : N/A	Drawing Number	: D3560 UNDER REVIEW
Prsht Rev.	: NC		Project Number	: N/A
First Issue	: N/A		Drawing Revision	: A
Previous Run	: 31446		Material	: N/A
Written By	: <u>E</u>		Due Date	: 4/23/2007 Qty: 1 Um: Each
Checked & Approved By				
Comment	: Est Rev:A New Issue 06-11-10 JLM			

Additional Product

Job Number:

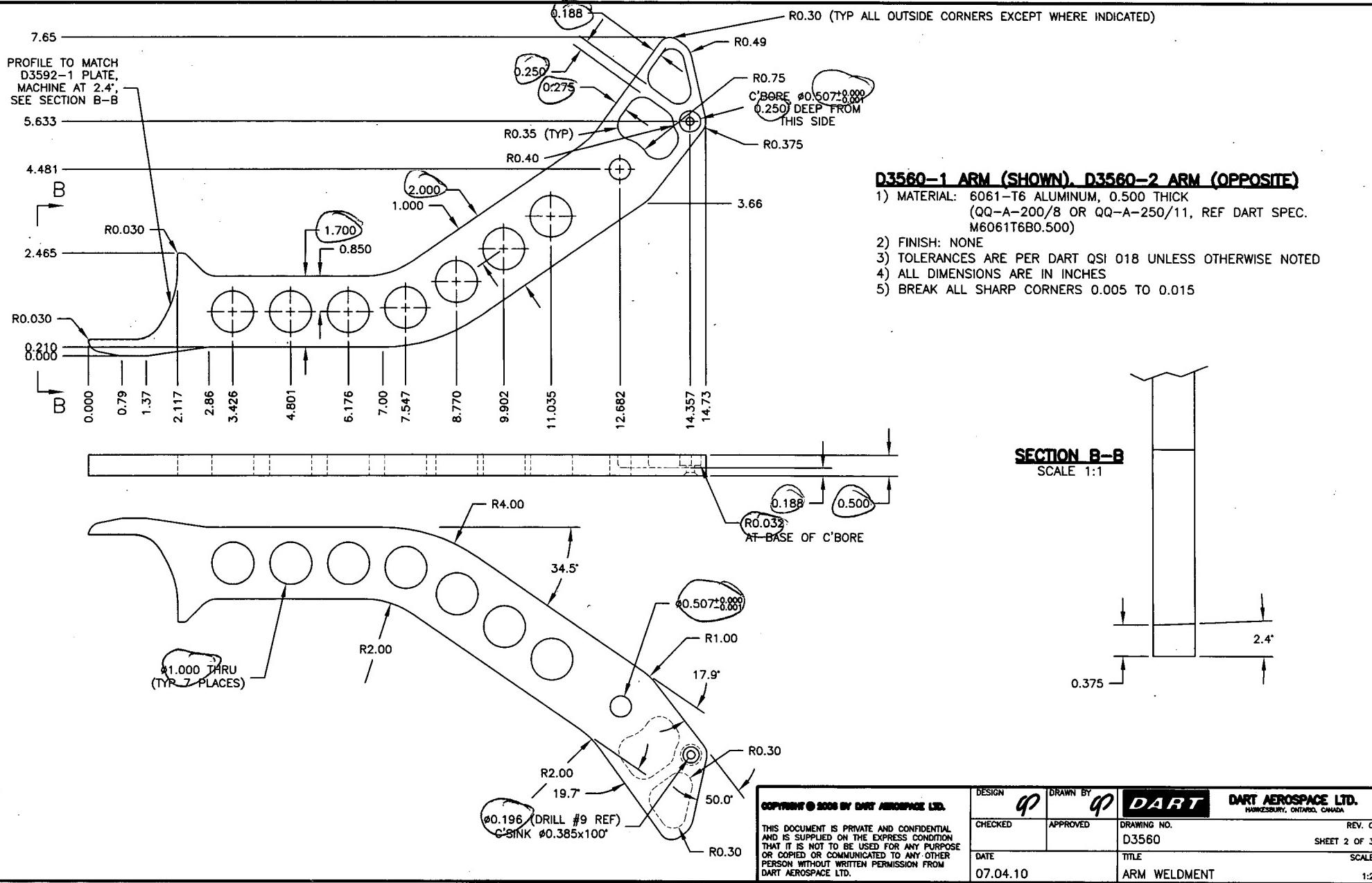


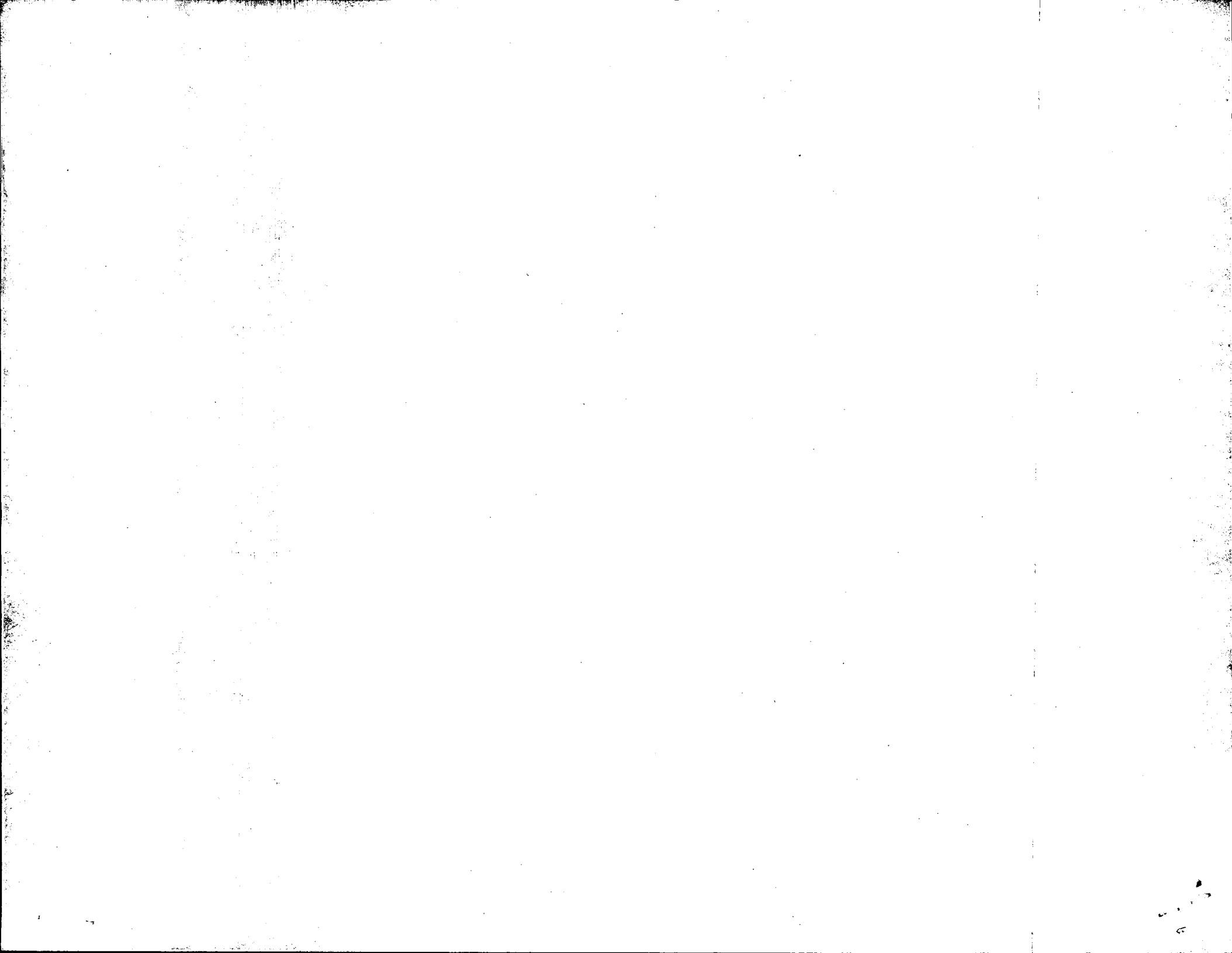
Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6B0500X06000	6061-T6 Bar .50" x 6.0"
Comment: Qty.: 1.0080 f(s)/Unit Total : 1.0080 f(s) 6061-T6 Bar .50" x 6.0" Batch: <u>M101919 X</u> <u>ml 07 04 19</u> ①		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D3560 Dwg Rev: <u>UR</u> <u>ml 07 04 19</u> ① Prog Rev: <u>UR</u>		
2-Deburr if necessary <u>ml 07 04 19</u> ①		
Note: .507" Dia & .196" Dia Holes are to be opened on manual mill after Waterjet		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE <i>N/A</i>
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
Comment: Machine as per Dwg D3560 <u>ml 07/04/20</u> 1		
5.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>ml 07/04/20</u> 1		

PSI a

PRELIMINARY ISSUE

QP 07.04.11





DART AEROSPACE LTD	Work Order:	31953
Description: ARM	Part Number:	03560-2
Inspection Dwg: 03560 Rev: C		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<i>gmk</i>	Audited by:	<i>CH</i>	Prototype Approval:	
Date:	07/04/20	Date:	<i>07.04.23</i>	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	